# Signet 525 Metalex Paddlewheel Flow Sensor





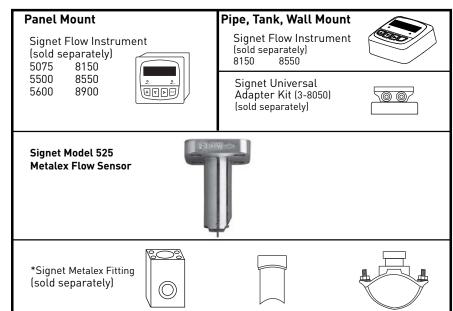


## Description

The Signet 525 Metalex Paddlewheel Flow Sensor combines stainless steel construction with insertion paddlewheel technology. The result is a highly reliable sensor suitable for operation at extreme pressures and temperatures. The Tungsten Carbide shaft and Rulon® B (Fluoroloy B/PTFE) bearing provides excellent wear resistance for extended service.

A comprehensive fitting program allows installation in steel lines with the miniblock for small diameters, and either the minitap or saddle for pipes up to DN300 (12 in.). The self-generating output signal allows use with the battery operated flow totalizer 8150.

# System Overview



<sup>\*</sup> See Fittings section for more information.

### **Features**

- For up to 103 bar (1500 psi @ safety factor 1.5) pressure
- For up to 149 °C (300 °F) temperature
- DN15 to DN300 (½ to 12 in.) pipe range
- Simple installation
- Self-powered/ no external power required
- 316 SS body (1.4401)
- Tungsten Carbide or SS shaft
- 7.6 m (25 ft) cable included
- FM approved
- Operating range 0.5 to 6m/s (1.6 to 20 ft/s)

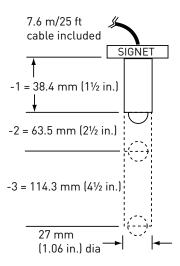
# **Applications**

- Boiler Feedwater
  Monitoring
- HVAC Systems
- Chemical Transport
- Heat Exchangers
- Reverse Osmosis
- Cooling systems
- Not Suitable for Gases





## **Dimensions**



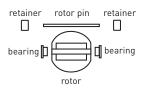
#### **Application Tips**

- Use the Conduit Adapter Kit to protect the cable-to-sensor connection when used in outdoor environments. See Accessories section.
- Use the Socket Weld or Weld-on Mini-Tap fittings for sensor installation in pressures up to 1500 psi (103 bar).
- The 525 can be used in intrinsically safe areas using an approved barrier between the sensor and instrument.

### \*Model 525 Ordering Notes

- Each sensor option is used with a different fitting based on pipe size.
- 2) Fittings must be ordered separately.
- 3) See fittings section for more information.

#### **Rotor Kit**



Please refer to Wiring, Installation, and Accessories sections for more information.

### 3-0525.099 Rev A (01/10)

© Georg Fischer Signet LLC

## **Specifications**

Pipe Size Range:

#### General

Operating Range: 0.5 to 6 m/s

(1.6 to 20 ft/s) DN15 to DN300

(½ to 12 in.)

Linearity:

±1% of max. range @ 25 °C (77 °F)

Repeatability:

±0.5% of max. range @ 25 °C (77 °F) Min. Reynolds Number Required: 4500

#### Wetted Materials

Sensor Body:

316 SS (ÁCI type CF-8M per ASTM A351),

DIN 17440

Rotor Material: CB7Cu-1 Alloy

Rotor Pin: Tungsten Carbide GRP 1 or

316 stainless steel

Retainers (2): 316 stainless steel (1.4401) Rotor Bearings (2): Rulon® B (Fluoroloy/

PTFE)

Gasket: KLINGER®sil C-4401

(supplied with fitting)

#### Electrical

Frequency: 12 Hz per ft/s nominal, Amplitude: 5 to 8 mV p-p per Hz Source Impedance: 11.6 KΩ

Cable Length:

7.6 m (Ž5 ft), can be extended up to 60 m

(200 ft)

#### Electrical (continued)

Cable Type:

Cable (per foot) 2 cond. w/shield, 22 AWG

Max. Temperature/Pressure Rating

Socket Weld or Weld-On Mini-Tap fittings:

103 bar (1500 psi @ safety factor 1.5) @ 149 °C (300 °F)

• Strap-on Saddle fitting:

21 bar (300 psi) @ 66 °C (150 °F)

Operating Temperature:

-18 °C to 149 °C (0 °F to 300 °F)

See Temperature and Pressure graphs for more information.

### Shipping Weight

P525-1/-1S	0.723 kg	1.6 lb
P525-2/-2S	0.774 kg	1.7 lb
P525-3/-3S	0.923 kg	2.0 lb

Standards and Approvals

- FM Class I (Group A, B, C, D), II (Group E,F,G), III, Division 1 (Groups A-G)
- RoHS compliant
- Manufactured under ISO 9001 for Quality and ISO 14001 for Environmental Management

## **Ordering Information**

Sensor Part Number						
P525	5	Metalex Flow sensor for high pressures and temperatures				
		Sensor Style				
	ed with ½ to 1 inch socket-weld mini-tap fittings**					
	-2 used with 1¼ to 12 inch weld-on mini-tap fittings**					
		-3 used with 2 to 12 inch strap-on saddle fittings**				
	Rotor Pin Material			tor Pin Material		
			-	Tungsten Carbide		
			S	316 Stainless Steel		
₩		<u> </u>	$  \psi  $			
P525	5	-1		Example Part Number		

<sup>\*\*</sup>See Fittings section.

Mfr. Part No.*	Code	Mfr. Part No.*	Code
P525-1	198 801 494	P525-1S	159 000 963
P525-2	198 801 495	P525-2S	159 000 964
P525-3	198 801 496	P525-3S	159 000 965

# **Accessories and Replacements Parts**

Mfr. Part No.	Code	Description
P52509	198 801 501	Rotor kit (rotors, stainless steel pin, bearings, retainers)
P52509-2	159 000 480	Rotor kit (rotors, tungsten carbide pin, bearings, retainers)
P52504-1	198 801 500	Rotor pin, Stainless Steel (1.4401)
P52504-2	198 820 023	Rotor pin, Tungsten Carbide
P52618	159 000 493	Gasket
P52503	198 820 013	Bearing, Rulon® B (Fluoroloy/PTFE)
P52527	159 000 481	Retainers, Stainless Steel
P52628	159 000 504	Fitting cap kit (cap and gasket)
P51589	159 000 476	Conduit adapter kit
5523-3222	159 000 393	Cable (per foot) 2 cond. w/shield, 22 AWG
6402-9001	159 001 486	Intrinsic safety barrier (2 required)